# MASTERWELD MW 250 I-DR/AEG

+ DIESEL ENGINE DRIVEN WELDER/GENERATOR / DELIVERS 250 A OF DC WELD OUTPUT / THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE

### Gen Set Features

### Processes: STICK

- + Low oil pressure and battery charger warning lights
- + 12V built-in battery with electric start
- + 1 x 400 V 50 Hz three-phase outlet
- + 1 x 230 V 50 Hz Single-phase outlet protected by circuit breaker

(74 dB at 7m)

- + 1 x 48 V 50 Hz single outlet (safety low voltage)
- + Earth Leakage Circuit Breaker (ELCB)

## (available as factory options)

Gen Set Options + Versions with different voltages

- Accessories + Trolley: two-wheels and handles
- on Request + Welding cables Ø 35 mm² (5+3 m) with accessories

Noise Level + Lwa 99 DC Welding

+ Duty Cycle @ 35%	250 A - 30 V
+ Duty Cycle @ 60%	200 A - 28 V
+ Output Range	30 A ÷ 250 A
+ Open Circuit Voltage	90 V
+ Max welding rod	5 mm

AC Generator - 50 Hz +

+ Type	Gen Set asynchronous self-excited and self-protected
+ Three-phase Power	7 kVA - 400 V
+ Single-phase Power	5 kVA - 230 V
+ Single-phase Power	1,5 kVA - 48 V
+ Power Factor	0.8

# 3000 rpm

Diesel Engine + Type Ruggerini ECO MD190 - 2cyl. - 13HP (9,6kWm) - 851 cm<sup>3</sup>

+	Fuel	diesel
+	Cooling system	air
H	Starting system	electric
H	Fuel tank capacity	15 I
H	Fuel consumption @ 75%	2,2 l/h

- Other Features + Insulation Class + Mechanical Protection IP 23
  - + Dimensions (L x W x H) 930 x 450 x 760 mm
  - + Net Weight 180 kg

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